



akrylmetal
BY SYNPO

FILLER AQ PL 310

One Component Water Borne PUR Filler

Usage	Undercoat layer for metallic items intended for sanding				
Substrate	Perfectly derusted and degreased metal surfaces Polyester putties AKRYLMETAL				
Topcoat	AKRYLMETAL paints: LV EM, LV BC				
Thinning	0 – 10 % b.v. Water				
Consistence for spraying	20 - 25 s/4mm at 23 °C				
Coverage of mixed coating	5 - 8 m ² /kg				
Number of sprays	2 - 3 in intervals from 10 - 15 min				
Recommended thickness	70 - 100 µm				
Drying	Dry to sand - 24 hours at 20 °C, 30 min at 80 °C				
Application	Pneumatic spraying using HVLP system				
Shades	Gray				
VOC g/l	Product density kg/m ³	Content of organic solvents kg/kg	Content of total organic carbon kg/kg	Content of non-volatiles - solids % b.v.	Content of heavy metals
	1250	0.031	max. 0.019	43	none
Caution	When handling the product follow all safety precautions indicated in the Material Safety Data Sheet and the label. Store at temperatures from 10 °C to 25 °C. AVOID FREEZING!				