



**akrylmetal**  
BY SYNPO

## PUTTY LV PTE 4503

### Polyester Spatula Applied Putty with Prolonged Curing Time

<b>Usage</b>	For filling of metallic surfaces, car bodies, for leveling of small unevenness on metal surface.
<b>Substrate</b>	Perfectly de-rusted and degreased surfaces; Old coats cleaned and degreased; Surfaces finished with anticorrosion paints Akrylmetal LV PL, LV AKZ, LV EPS or with alkyd, epoxy, water-based paints. When applied to freshly zinc-plated sheet metal, the surface should first be pre-treated with a reactive paint (such as S 2008).
<b>Hardening component</b>	Initiator LV CHP
<b>Pot life of mixed coating</b>	45 - 60 min at 20 °C
<b>Topcoats</b>	All types of common paints
<b>Mixing ratio</b>	putty : initiator 100 weight parts : 2.5 – 3.0 weight parts
<b>Cleaning of tools</b>	Thinners C 6000, B 6000
<b>Application</b>	Clean spatula
<b>Curing time to dry-to-sand</b>	at 20 °C 3 hours at 60 °C 30 minutes
<b>Sanding</b>	Wet abrasive paper no. 120–220 Dry abrasive paper no. 60-180
<b>Caution</b>	When handling the product follow all safety precautions indicated in the Material Safety Data Sheet and the label. Flammable liquid, Hazard Class II. Contains organic solvents. Store in a dry place at temperatures from 10 °C to 25 °C.